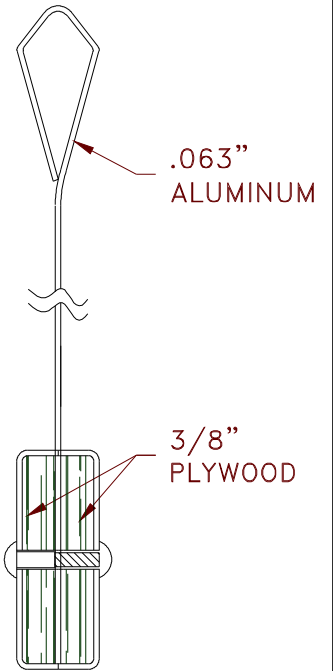


BACK EDGE  
REINFORCE-  
MENT SPINE



SECTION "AA"  
OF DOOR

**SPECIFICATIONS:**

DOORS SHOWN AS ALUMINUM SHEET STYLE SERVICE DOORS, DOUBLE ACTING, SHALL BE MODEL SD-2000 GATE DOORS AS MANUFACTURED BY CHASE INDUSTRIES, INC., CINCINNATI, OHIO, TO FIT DOOR OPENING \_\_\_\_\_ WIDE BY \_\_\_\_\_ HIGH.

DOOR SHALL BE CONSTRUCTED OF .063" THICK ALUMINUM WITH ANODIZED ALUMINUM FINISH. BOTH SIDES.

DOOR TO HAVE 1" THICK x 2.5" WIDE BACK EDGE REINFORCEMENT SPINE. BACK EDGE SPINE SHALL HAVE PLYWOOD CORE AND BE CLAD WITH PROPER ALUMINUM TO MATCH DOOR BODY.

COMPLETE WITH CHASE GRAVITY-OPERATED HINGING SYSTEM WITH 5/8" DIAMETER STEEL HINGE PIN AND 1" DIAMETER DELRIN CAM. BOTH TOP AND BOTTOM HINGES HAVE 3/16" THICK STEEL ANGLE AND MOUNT DIRECTLY THROUGH DOOR BODY.

NO WINDOW (VISION PANEL)

NO IMPACT PLATES

BUMPER OPTIONS (BOTH SIDES ONLY):

PVC STRIP (SPECIFY COLOR) \_\_\_\_\_  ALUM. STRIP (SPECIFY LOCATION) \_\_\_\_\_

MODEL # SD2000, GATE BIPARTING  
SHEET STYLE SERVICE DOOR

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SPECIFICATIONS SUBJECT TO  
CHANGE WITHOUT NOTICE.  
1 800-543-4455  
www.chasedoors.com

CUSTOMER INFORMATION:

**Chase Doors**  
World's Leading Manufacturer Of Traffic Doors  
Cincinnati Ohio, and Redmond Oregon  
Phone Toll Free: 1-800-543-4455

DATE: 7/21/00 CHASE APPROVAL

FORM # SD4141

REV.