

PROLINE WELD PLATE INSTRUCTIONS

1. Mark jamb centerline at top of jamb and plumb to the bottom. Mark bottom plumb line.
2. Locate the Weld Plates and determine which is for the Jamb Guard (Floor) and which is for the VCam (Top), See Figure 1 and Figure 2-A..
3. The Jamb Guard Weld Plate will sit on the Floor and Centered in the Jamb, See Figure 1 (threaded studs must be oriented as shown).

IMPORTANT: Weld plates MUST be aligned in the center of jamb and square with jamb for proper operation of doors.
Check for Proper Alignment Before Proceeding.

4. Weld the Jamb Guard Weld Plate to the jamb with a 1/4" Fillet Weld. **Do Not extend the bead of the weld onto the face of the plates.**

5. Place the V-Cam Weld Plate 7/16" from the Top of the Frame Jamb at Header, See Figure 1. **PROPER PLACEMENT OF THIS WELD PLATE IS EXTREMELY CRITICAL!**
6. Read **IMPORTANT** Note in Step 3!
7. Repeat Step 4 with the VCam (Upper) Weld Plate.
8. Install Doors as indicated in your Proline Door Installation Instructions.

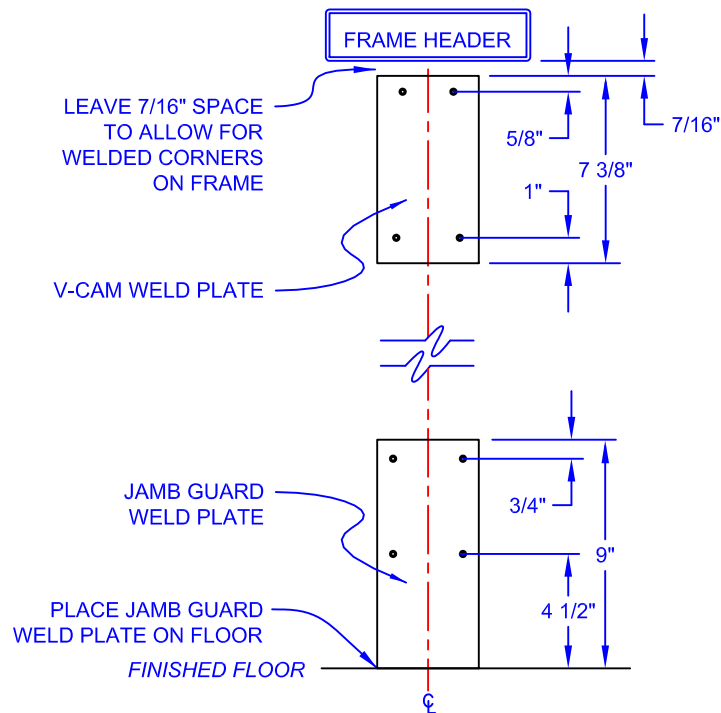


FIGURE 1

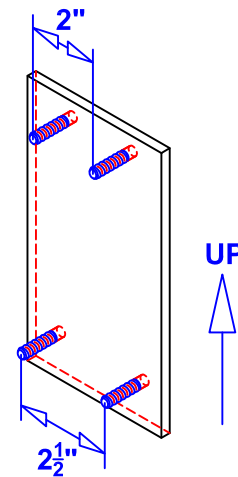


FIGURE 2-A

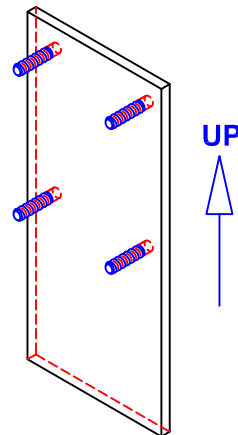


FIGURE 2-B

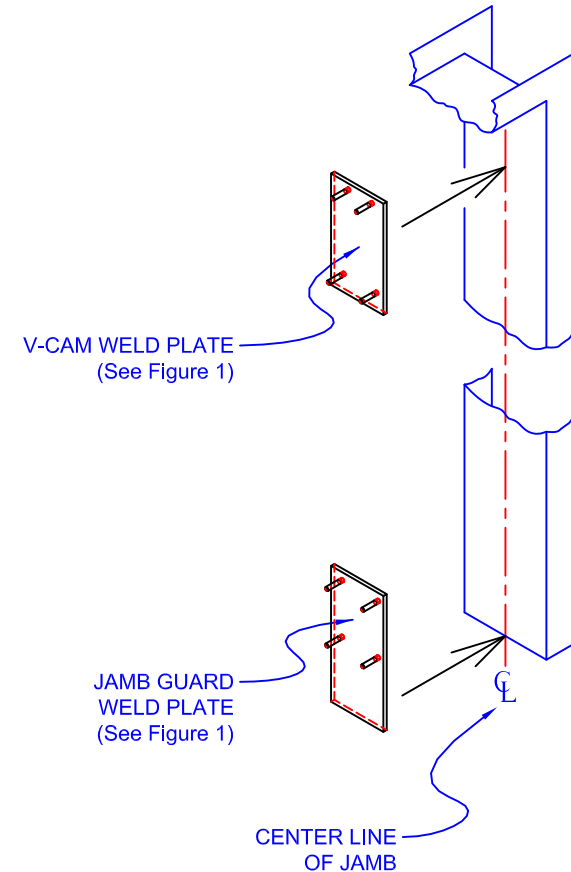


FIGURE 3

CHECKED BY		DATE	 World's Leading Manufacturer of Traffic Doors Cincinnati Ohio, and Redmond Oregon Phone Toll Free: 1-800-543-4455 • www.chasedoors.com
REV	DRAWN BY	DATE	Title: PROLINE WELD PLATE INSTRUCTIONS
-	MLW	05-05-00	Scale: N.T.S. DWG Name: ProLine_Weldplate_Install.DWG
			Drawn By: MLW Sheet 1 of 1 Date: 01-22-2010